



## VERTICAL MACHINING CENTER

► LCV-2414



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# ACRA®

## VERTICAL MACHINING CENTER

### ► LCV-2414



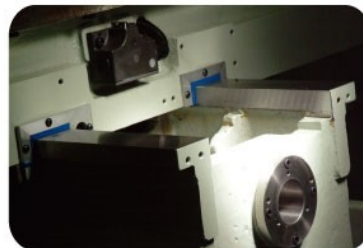
#### AUTOMATIC TOOL CHANGER

The armless type transmission mechanism provides rapid, stable and reliable tool change. Also, it is controlled by PLC software for quicker tool selection to reduce non-cutting time.



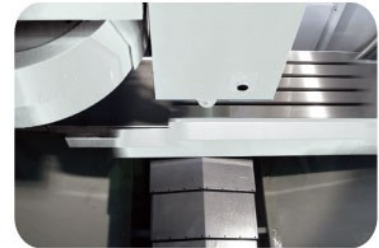
#### CARTRIDGE SPINDLE

Well balanced, rigid and easy maintenance, which is built in a temperature controlled environment. Spindle, bearings, housing and spacer are individually selected in-house before assembly. Each unit is tested to ensure performance and accuracy before being assembled into the machine.



#### RIGID BOX WAY

- The sliding surfaces are coated with Turcite-B antifriction lining material.
- It is carefully hand scraped to achieve high accuracy and good retention of lubricating oil, which is essential for a long accurate life.



#### CHIP FLUSH SYSTEM

A simple but efficient removal mechanism could be easily conveying chips outside the machine.



#### HEAVY LOAD TABLE

High rigid-design structure with max. loading 350 kgs.

#### TOP OPEN FRONT DOOR

Operators can get closer to the table, which makes setup easier.



#### MEEHANITE CASTING STRUCTURE

Certified Meehanite cast iron forms a steady foundation. Heavy ribbed throughout for high rigidity and excellent mechanical and thermal stability.

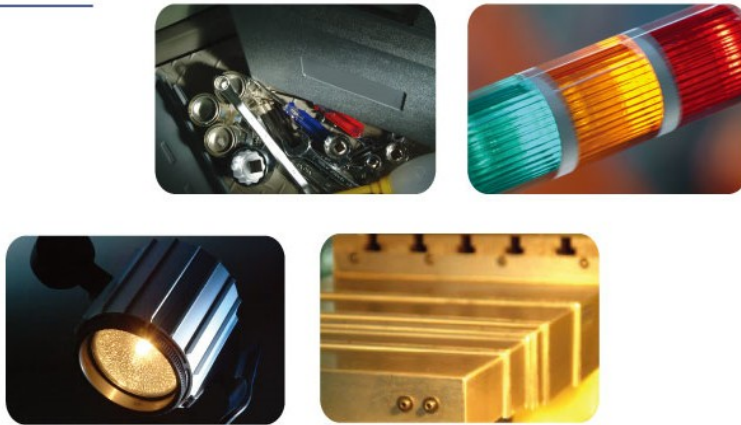


#### STABLE ACCURACY

Full QC procedures before shipment including laser and ball bar inspection



## STANDARD ACCESSORIES



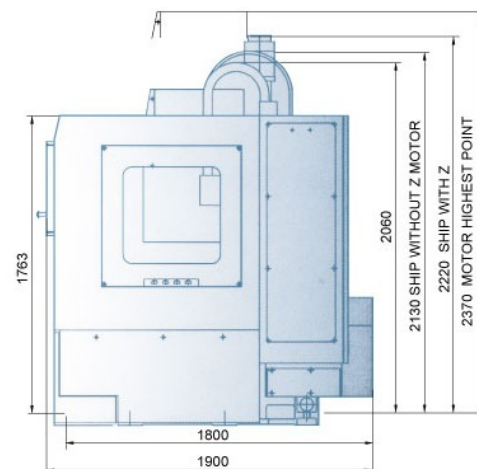
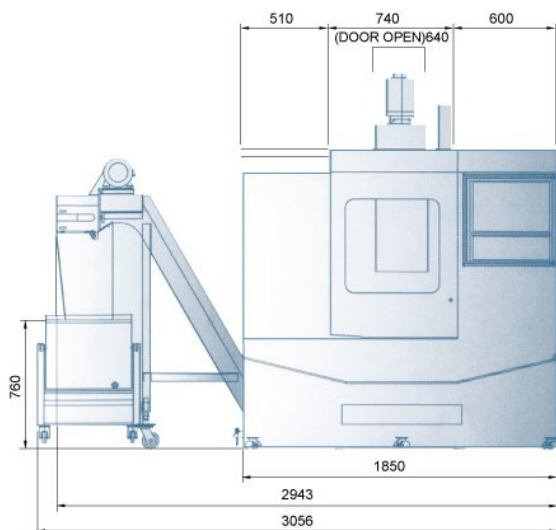
- High-speed spindle 10,000 rpm
- Bigger spindle motor (7.5 / 11 kw)
- Armless type ATC(16 Tools)
- Fully enclosed splash guard
- Chip flush system
- Coolant system
- Coolant tank & chip collector
- Automatic lubrication system
- Telescopic covers
- Portable electronic handwheel (FANUC)
- Working light
- Alarm light
- Tool box
- Operator's manual and parts list
- Leveling bolts, pads and nuts
- CE (Safety door interlock)

## OPTIONAL ACCESSORIES

- Arm type ATC (24 tools)
- Spindle chiller
- Spiral or flat type chip conveyor
- 4th or 4+5th axis rotary table
- Working piece measurement system
- Tool length measurement system
- Heat exchanger on electrical cabinet
- Power transformer



## MACHINE DIMENSIONS



## Machine Specifications

## LCV-2414

<b>Travel</b>	
X-Axis	24" (610 mm)
Y-Axis	14" (355 mm)
Z-Axis	18.1" (460 mm)
Spindle nose to table	2.8 ~ 20.9" (70 ~ 530 mm)
Spindle center to column	16.3" (415 mm)
<b>Table</b>	
Table size	27.6 x 13.78" (700 x 350 mm)
Floor to table	32.9" (835 mm)
Max.table loading capacity	770 Lbs (350 kgs)
T-slot (number x width x pitch)	5 x 0.6" x 2.5" (5 x 16 mm x 63.5 mm)
<b>Feed system</b>	
Rapid traverse speed	X / Y:787 ipm/min (20 M/min) , Z:708.7 ipm/min (18 M/min)
Feed motor (FANUC)	X / Y:1.8 kw (11 Nm) , Z:2.5 kw (20 Nm)
Ball screw diameter & pitch	1.3" / 0.4" (32 mm / 10 mm)
Cutting feed rate	0.04 ~ 393.7 ipm (1 ~ 10,000 mm/min)
Type of transmission	Direct Drive
<b>Spindle</b>	
Type of tool shank	CAT-40 / BT-40 / DIN69871A
Max.spindle speed	10,000 rpm
Spindle motor	7.5 / 11 kw (10 / 15 HP)
Type of transmission	Belt
<b>ACT</b>	
Tool storage capacity	16 tools
ATC type	Armless type
Max.tool diameter	3.7" (93 mm)
Without adjacent tool	5.9" (150 mm)
Max. tool length	11.8" (300 mm)
Max. tool weight	15 Lbs (7 kgs)
Tool changing time (tool to tool)	7.5 sec
Tool changing time (chip to chip)	8.1 sec
Method of tool selection	By address code
Tool display	Yes
<b>Coolant system</b>	
Coolant tank size	42 Gal (160 L)
Coolant capacity	40 gal/min (150 L/min)
Chip flush capacity	Standard
<b>Machine size</b>	
Machine height	94.5" (2,400 mm)
Floor space	72.8" (1,850 mm)(W) x 71.9" (1,825 mm)(D)
Weight	5500 Lbs (2,500 kgs)
<b>Power source</b>	
Electrical power supply	15 KVA / 3PH , 220V 50 / 60 Hz
Compressed air supply	85 psi (6.0 kgf / cm <sup>2</sup> )
<b>Controller</b>	
FANUC / HEIDENHAIN / SIEMENS / MITSUBISHI / FAGOR	

\*Specifications may be different according to optional accessories and are subject to change without notice.



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