

morgon

CNC車床式深孔加工機



CNC深孔加工機

1200



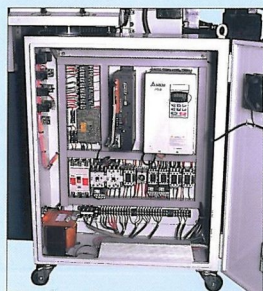
車床式深孔加工機

800-1D

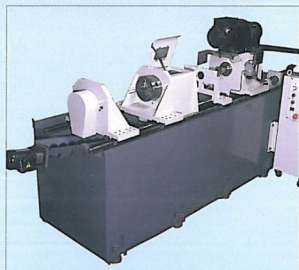




控制箱Control Box



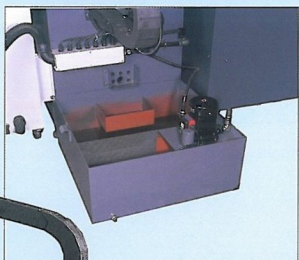
電器箱Electric Box



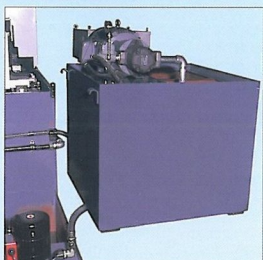
機器全景 (正) Whole Machine (Front)



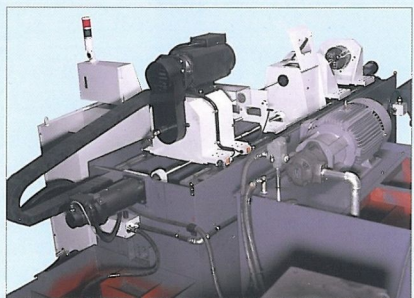
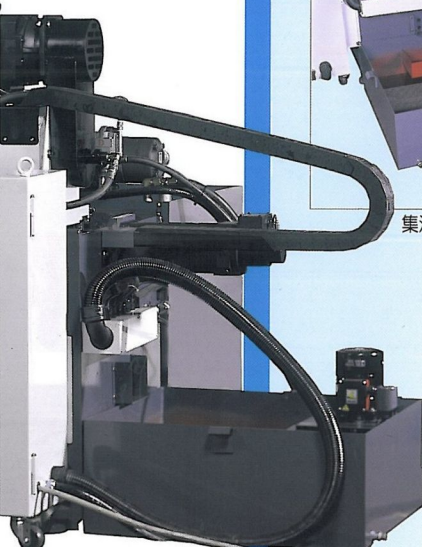
排屑機Chip Conveyor



集油箱Collecting Oil Box



泵浦油箱Pump Oil Box



機器全景 (背) Whole Machine (Back)

CNC深孔加工機TFD-1200

加工孔徑 Working diameter	4-40mm
加工深度 Working depth	1200mm
工作台面積 Working area	1500x1000mm
T型槽 T	22mm
X軸行程 (左右行徑) Table horizontal (X)	1200mm
Y軸行程 (直立柱上下) Vertical (Y)	1000mm
主軸轉速 Spindle speed	300~6000rpm (H/L)
主軸進給速度 Feed speed	0-4m/min
主軸馬力 Spindle motor	7.5HP
X軸馬力 X axis motor	AC SERVO 3KW
Y軸馬力 Y axis motor	AC SERVO 3KW
Z軸馬力 Z axis motor	AC SERVO 3KW
油壓幫浦 Hydraulic power for oil pump kg/cm ²	10HP (100kg/cm ²)
切削液容量 Machining oil tank capacity (L)	400-600L
泵浦出油量 Pump output L/min	74L
冷卻機器 Precise industrial cooling unit kcal/hr 50/60HZ	4500/6000
冷卻能力 Cooling capacity W	6975w
最大流量 Liquid pump max.discharge rate l/min	20/30
工作台載重量 Max. loading capacity	3000kgs
機械重量 Weight	約9000kgs
佔地面積 Occupied floor space	4000mmx4000mmx3000mm

特別附件 Optional accessories:

1. 鑽頭導套 Drill head guide bushing
2. 橡膠導套 Plastic guide bushing
3. 深孔鑽專用切削油 Oil
4. 深孔鑽專用磨刀機 Tool grinder

車床式深孔加工機 800-10

鑽孔主軸數 Number of main drill spindles	1
鑽孔內徑 inner diameter drilling	4-40mm
鑽孔深度 Drilling depth	800mm
控制 Control	CNC
主軸變頻馬達 Main spindle frequency converter motor	7.5HP
鑽孔進給馬達 Drill infeed motor	AC SERVO 3KW
鐵屑排除機 Chip conveyor AC motor	1/4HP
切削油泵馬達 Pump motor for machining oil	10HP
單主軸總馬力 Single spindle total power rating	21HP
主軸進給鑽孔 Main spindle infeed rate mm/min	0-4m
主軸轉速 Main spindle rotation speed (rpm)	300-6000 (H/L) rpm
三夾孔徑 Inner diameter	50mm
三夾 Chuck	7"
冷卻機器 Precise industrial cooling unit kcal/hr 50/60HZ	4500/6000
冷卻能力 Cooling capacity W	6975w
最大流量 Liquid pump max.discharge rate l/min	20/30
切削油泵壓力 Hydraulic power for machining oil pump kg/cm ²	100
泵浦出油量 Pump output L/min	74L
切削油箱 Machining oil tank capacity (L)	400-600L
機器出線 Main power of this machine	22mm
機械淨重 Net weight (KG)	2600
佔地面積 Occupied floor space	4200x2000mm
裝箱尺寸 Measurement (LxWxH)	4420x2140x1870mm
標準附件 Accessories	One set

*規格如有變更, 不另行通知。

Specifcagions subject to change without notice.

*本目錄以機型參考, 購機配備以合約為準。

This catalog is for reference only. Please refer to your contract for specific standard accessories.

*本機種鑽孔深度以鑽頭外徑50倍為標準, 超過視加工材質而定。

This machine can bore up to 50 times the width of the drill bit.



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