

立橫式萬能銑床

Vertical Horizontal Turret Milling Machine

JL-VH15A

20段變速銑頭

- 主軸轉速36~3925 rpm
- 5HP馬達驅動

20-Step Head

- Spindle speed 36~3925 rpm
- 5HP motor drive

JL-VH15B

無段變速銑頭

- 70~3800 rpm

Variable Speed Head

- 70~3800 rpm

JL-VH15C

無段變頻銑頭

- 0~4000 rpm (變頻)

Inverter Variable Speed Head

- 0~4000 rpm (inverter)

照片所示水盤選購配備

Picture shown coolant tray is optional.



特性及結構：

- 工作台迴轉角度左右各45度。
- 可利用螺桿傳動萬能分度頭。
- 可使用插床頭。

Features and Construction:

- Table can be swiveled to each 45° right and left.
- A universal dividing head can be transmitted through the screw.
- Available to use a slotting attachment.

ACRA®

規格

SPECIFICATIONS

工作台	SPECIFICATIONS	JL-VH15A	JL-VH15B	JL-VH15C
工作台面積	Working surface of table	300 mmx1200 mm (9 7/16"~41 47/64")		
縱向行程	Longitudinal travel	700 mm (27.5")		
前後行程	Transverse travel	300 mm (10 1/4")		
上下行程	Vertical travel	330 mm (15")		
縱向進給速度 (mm/分)	Range of longitudinal feed speed (mm/min)	60c/s (21~246) 50c/s (17~203) 6 Steps		
縱向快速進給 (mm/分)	Range of longitudinal rapid speed (mm/min)	60c/s (2056) 50c/s (1713)		
工作台迴轉角度 (左、右)	Table will swivel (R & L)	45°		
立主軸	VERTICAL MAIN SPINDLE			
主軸轉速	Spindle speeds	60c/s 36-3925 50c/s 30-3620 20 steps	70-3800 Variable Speed	0-4000 Variable Speed
主軸直徑	Taper of spindle bore	N.T. 40#		
上下行程	Vertical travel	150 mm		
頭部傾斜角度 (左 & 右)	Head will swivel (R & L)	90°		
伸出臂行程	Traverse of over arm	455 mm (18")		
伸出臂迴轉角度	Over arm will swivel	360°		
主軸鼻端至工作台面	Spindle nose to table surface	70 mm~420 mm (3"~19")		
主軸中心至立柱面	Spindle center to column surface	155 mm~475 mm (6"~19")		
橫主軸	HORIZONTAL MAIN SPINDLE			
主軸轉速 (6段) (R.P.M)	Range of spindle speeds (6 steps) (R.P.M)	60 c/s (108~1470) 50 c/s (90~1225) 6 Steps		
主軸直徑	Taper of spindle bore	N.T. 40#		
主軸中心至工作台面	Spindle center to table	0 mm~330 mm (0"~13")		
主軸中心至伸出臂底部	Spindle center to over arm bottom	135 mm (5")		
電動機	MOTOR			
立主軸	Vertical milling	5 HP		
橫主軸	Horizontal milling	4 HP		
工作台縱向進給	Table longitudinal feed	1 1/2 HP		
冷卻泵浦	Coolant pump	1/8 HP		
淨重 (約)	Net weight (approx)	1250 kgs		
毛重	Gross weight	1380 kgs		
機械尺寸	Dimensions of packing case	1575 x 1575 x 2007 mm (62 x 62 x 79")		

· 尺寸規格如有變更，恕不另行通知

· Specifications are subject to change without prior notice.

標準配備

- 冷卻系統
- 刀桿
- 襯套
- 拉桿
- 工具箱與工具

Standard Equipment

- Coolant equipment
- Cutter arbor
- Cutter sleeve
- Draw bar
- Tool box with adjusting tools

選購配備

- 水盤
- CE電氣控制
- 工作台防濺護罩
- 數值顯示器
- 銑削刀具
- 立主軸變頻控制
- 氣動式拉桿
- Y軸9段齒輪式自動進刀
- Z軸齒輪式進給
- 橫銑刀桿
- 7.5HP立銑頭主軸

Optional Equipment

- Coolant tray
- CE electric
- Table splash guard
- Digital readout system
- Milling cutter
- Vertical spindle controlled by inverter
- Air draw bar
- Y-axis automatic feed with 9-step gear-drive
- Z-axis gear-feed
- Horizontal milling arbor
- 7.5HP vertical milling head motor